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D135-1054-043
Job Sheet 196198



DAS
21
9-89

Part No: D135-1054-043

Job Qty: 2 pcs

Part Name: EC135/145 OEM Replacement Wearplate - Float, LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Due Date: 7/12/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D135-1054 REV.A IPP REV:A 18.05.08 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		7/12/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S246219



Part: D135-1054-043

Job No: 196198

Serial No/Batch: S246219

Revision: A

Inspector:

Exp Date:

Instructions: TC PDA 18-7 Issue 1, TC PDA 18-8 Issue 1

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				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	2 pcs	7/12/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	2 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 DC - 1 - B4B	2 pcs	7/12/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
180 QC 21 - FG	2 pcs	7/12/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D135-1054-043 Location:

140 - (Document Control) Photocopy blue file and create labels as per PPP D135-1054-043 chg 001

180 - (QC21- Final Inspection - Work Order Release)

JAN 15 2020

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5564-041	EC135/145 OEM Wearplate Assy - FWD, LH/RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	515/1403
D5565-041	EC135/145 OEM Wearplate Assy - Float Skid AFT, LH/RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	515/1406
D5565-043	EC135/145 OEM Wearplate Assy - Float Skid AFT BENT, LH/RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	519/1472

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5564-041	2	4	0
	D5565-041	2	2	0
	D5565-043	2	0	0

Part Specifications

Specifications could not be found.

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4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart wearplates.

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Part Number	Description
X				D135-1054-011	WEARPLATE KIT, STANDARD
	X			D135-1054-013	WEARPLATE KIT, FLOAT
		X		D135-1054-041	WEARPLATE KIT, STANDARD (LH/RH)
			X	D135-1054-043	WEARPLATE KIT, FLOAT (LH/RH)
4	2	2	1	D5564-041	WEARPLATE ASSY
	2		1	D5565-041	WEARPLATE ASSY
	2		1	D5565-043	WEARPLATE ASSY